



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4436-041
Job Sheet 177284



Part No: D4436-041

Job Qty: 6 ea
41
DAS
21
9-89

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 5/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC
verified by:JLM IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/16/18		0.00	0.00	Start Up Small Fab		
100	Small Fab	6 pcs	5/16/18		0.15	1.92	Small Fab-6		
110	QC	6 pcs	5/16/18		0.00	0.00	QC5		
160	Packaging	6 pcs	5/16/18		0.00	0.00	Packaging3-2		
170	QC21-SA	6 Ea	5/16/18		0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	16 24 Ea (4 ea)	90-Start up Operation	5067895
D4435-043	Mount Bracket Assembly	4 6 Ea (1 ea)	90-Start up Operation	5051062
D4436-043	Aft Outboard Bracket Assembly	4 6 Ea (1 ea)	90-Start up Operation	5054196
D4436-045	Aft Inboard Bracket Assembly	4 6 Ea (1 ea)	90-Start up Operation	5066957
D4440-1	Grommet	4 6 Ea (1 ea)	90-Start up Operation	5025162

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	16 24	187	0
	D4435-043	4 6	19	0
	D4436-043	4 6	13	0
	D4436-045	4 6	16	0
	D4440-1	4 6	29	0



Container No: S070026



Part: D4436-041

Job No: 177284

Serial No/Batch: S070026

Revision:

Inspector:

DART Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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www.dartaerospace.com

ifications

uld not be found.

Plex 5/9/18 1:20 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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